

DURACIDCOLOR DC-T430-30-S0502-Y (TRÄFF 30 NCS S 0502-Y) 2150-766301

AkzoNobel

Type of Product 2-pack Acid Curing Pigmented Top Coat	Methods Spraying																				
Area of Use Furniture / Interior Joinery	Mixing Ratio Coating : Hardener 10 : 1 (by volume)																				
Additional Information The product is thixotropic with good sag resistance, which also makes it suitable for application on edges and profiles.	Application Viscosity Conventional spraying: 20-30 sec DIN cup 4 @ 23 °C																				
Packaging 2150-766301-200 - 20 l	Applied Amount Approx. 110 g/m ² wet film																				
Suitable Primer US Grund, Proff / Träff Primer	Potlife Approx. 24 Hours @ 23 °C																				
Binder Alkyd / Amino resins	Cleaning Cleaning thinner or 6500-008001																				
Solid Contents Approx. 74 % by weight	Empty Packaging Disposal according to local regulations.																				
Delivery Viscosity Thixotropic	Thermal Drying																				
Density Approx. 1,26 kg/l	<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> <th>80</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>240</td> <td>120</td> <td>60</td> <td>20</td> </tr> <tr> <td>Stackable.</td> <td>1200</td> <td>240</td> <td>60</td> <td>20</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	80	Time to (min)					Sandable	240	120	60	20	Stackable.	1200	240	60	20
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Hardener 7200-003001	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.																				
Thinner 6500-004001	Gloss Approx. 30 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.																				
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	Color NCS S 0502-Y																				
Storage Conditions Between 15 and 25 °C under clean and dry conditions.	HSE Information See Safety Data Sheet for further information.																				

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