

# AQUALIT T230

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Waterborne

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Low VOC waterborne 1K topcoat with great blocking resistance and good chemical resistance, as well as great levelling and smoothing properties.

- Great blocking resistance
- Great levelling and smoothness
- Good chemical resistance
- Low VOC



## COLOUR

Clear

## GLOSS LEVEL

10 / 25 / 90

## PACK SIZES

AT230-2 - 20 L

## SHELF LIFE

12 months in original, unopened package

## STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

## SOLID CONTENT

23% -30% depending on gloss level

## DENSITY (SPECIFIC WEIGHT)

1,02 +/- 1%

## DELIVER VISCOSITY

Brookfield RV #4/50: 1400-1600 mpas

## APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

## THINNING

tap water

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

		
Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28
Thinner to be added (%)	5 - 10	0 - 10
Processing viscosity DIN 4mm (sec.)	30	50
Layer Thickness (g/m <sup>2</sup> )	80-120	80-120

## DRYING TIME @ 20°C

Touch dry	At least 30 minutes
Sandable	At least 1 hour
Stackable	At least 90 minutes

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