

TECHNOLOGY

Waterborne

PRODUCT TYPE

Topcoat

PRODUCT DESCRIPTION

Low VOC waterborne 1K topcoat with great blocking resistance and good chemical resistance, as well as great levelling and smoothing properties.

- Great blocking resistance
- Great levelling and smoothness
- Good chemical resistance
- Low VOC

**COLOUR**

Clear

GLOSS LEVEL (APPROX. GU @ 60°)

10 / 25 / 90

PACK SIZES5 L
20 L**APPLICATION METHOD**

Spray application airmix/airless, spray application high/low pressure

APPLICATION

Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28
Thinner to be added (%)	5 - 10	0 - 10
Processing viscosity DIN 4mm (sec.)	30	50
Layer Thickness (g/m ²)	80-120	80-120

DRYING TIME @ 20°C

Touch dry	At least 30 minutes
Sandable	At least 1 hour
Stackable	At least 90 minutes

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

THINNING

tap water

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