

## TECHNOLOGIA

PU Akrylowy

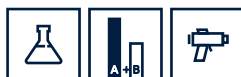
## RODZAJ PRODUKTU

Lakier nawierzchniowy

## OPIS PRODUKTU

Bezbarwny rozcieńczalnikowy dwuskładnikowy samopodkładający lakier nawierzchniowy używany do stworzenia efektu naturalnego drewna zapewniając ochronę.

- światłotrwały
- odporny na zarysowania
- szlifowalny



## KOLOR

Bezbarwny

## POZIOM POŁYSKU (OK.GU @ 60°)

03

20 L

## OKRES PRZECHOWYWANIA

24 miesiące

## WARUNKI PRZECHOWYWANIA

Trzymać puszki szczelnie zamknięte, w dobrze wentylowanym pomieszczeniu z kontrolą temperatury pomiędzy 10 a 30°C

## ZAWARTOŚĆ CIAŁ STAŁYCH

23.3% ± 1%

## GĘSTOŚĆ (CIĘŻAR WŁAŚCIWY)

0,94 +/- 1%

## LEPKOŚĆ HANDLOWA

135 ± 10 lepkość handlowa DIN 4 mm (s)

## PRZYGOTOWANIE SUBSTRATÓW



Powierzchnie z surowego drewna. Stopniowane szlifowanie drewna. Dokładnie usunąć pył po szlifowaniu. Drewno otwartoporowe należy wyszczotkować.

P120,  
P150,  
P180

## TEMPERATURA APLIKACJI

Pomiędzy 20-25 °C dla substratu, powietrza i materiału przy ok. 55% W.W.

## UTWARDZACZ (WAGOWO)

HPU6301	20%	do 2 godzin
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## ROZCIEŃCZANIE

TPU9203-F / TPU9302-M

## METODA APLIKACJI

Aplikacja natryskiem airmix/airless, aplikacja natryskiem wysoko/niskociśnieniowym

## APLIKACJA

Ciśnienie natrysku (bar)	1.5 - 2.0	110 - 130
Rozmiar dyszy (mm)	1.6 - 2.0	0.23 - 0.28
Dodatek rozcieńczalnika (%)	50%	40-50%
Lepkość robocza DIN 4 (s)	14 - 16	14 - 16
Grubość warstwy (g/m²)	90 - 120	90 - 120

## CZAS SCHNIĘCIA @ 20°C



Pyłosuchy	Przynajmniej 10 minut
Suchy w dotyku	Przynajmniej 20 minut
Szlifowalny	Przynajmniej 1 godzina
Gotowy do transportu	Przynajmniej 4 godziny

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## NORMY TESTOWE

	DIN 68861/1B Narażenie chemiczne powierzchni meblowych
	EN 71-3 Migracja rozpuszczalnych metali ciężkich / DIN 53160 Część 1 i 2 Odporność na ślinę i pot

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