

SOLIDO COLOR P350

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

PU Alkyd

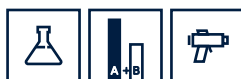
PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

Fast-drying solventborne 2K PU alkyd black flexible universal primer with excellent hiding power, specially formulated for vertical application, producing a smooth surface.

- high filling and hiding power
- closed pores
- for both horizontal and Vertical use
- flexible primer to provide high impact resistance
- Partically suited for use under dark topcoats



COLOUR

Black

PACK SIZES

5 KG
20 KG

SHELF LIFE

18 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

70.0 ± 1%

DENSITY (SPECIFIC WEIGHT)

1.36 ± 1%

DELIVER VISCOSITY

16±2 sec DIN cup 8mm

PREPARATION OF SUBSTRATES



Raw wooden surfaces.

P120, P150, P180

HARDENER (BY WEIGHT)

| Hardener | Ratio | Pot Life |
|----------|-------|--------------|
| HPU6202 | 50% | Up to 1 hour |

THINNING

TPU9201-M

APPLICATION METHOD

Spray application

APPLICATION

| | |
|-------------------------------------|-----------|
| | |
| Spray pressure (bar) | 1.5 - 3.0 |
| Nozzle size (mm) | 2.0 - 2.5 |
| Thinner to be added (%) | 10 |
| Processing viscosity DIN 4mm (sec.) | 14-18 |
| Layer Thickness (g/m²) | 120-140 |

DRYING TIME @ 20°C

| | |
|-----------|---------------------|
| Dust dry | At least 15 minutes |
| Touch dry | At least 40 minutes |
| Sandable | At least 18 hours |

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its

General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2024-02-26 / 11