

## Easyfit E-T250-15



Product data	
Packaging size	20 l 5l
Viscosity at delivery DIN 4 mm (sec.)	35 ± 2
Shelf life - Original container unopened	at least 2 years

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
E-T250-15	semi matt	15 ± 2

Preparation of substrates		
	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining
	Closed-pore coating	Close the pores by repeated application of a sealer of the Easyfit series.
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Isolate with Quantum Q-IS160 or Solido S-IS130 before.

Processing	
	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives		
	Dilution	TNC 9100-M medium drying

Application		
Spray pressure (bar)	1.5 - 2.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	5-10	
Processing viscosity DIN 4mm (sec.)	25	35
Coverage per application (g/m²)	100-120	120
Coverage (m²/l)	6-9	8

Drying time @ 20°C	
Dust dry	at least 15 minutes
Touch dry	at least 30 minutes
Ready for transport	at least 2 hours
Sandable	at least 1 hour

Special notes
In case of high temperature and high humidity of air, grey spots may appear after the application because the product dried too quickly. This appearance can be remedied by using slowly drying thinner.

Test standards	
	DIN 68861/1B Chemical exposure of furniture surfaces
	Suitability for profiled joints according to the Rosenheim Regulations.
	Tox Control - The label for low-emission furniture coatings

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