AkzoNobel

Easyfit E-T250-90







Product data	
Packaging size	20 I 5I
Viscosity at delivery DIN 4 mm (sec.)	35 ± 2
Shelf life - Original container unopened	at least 2 years

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
E-T250-90	high gloss	90 ± 2

Preparation of substrates				
	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180		
	Stained wooden surfaces	Sand prior to staining		
	Closed-pore coating	Close the pores by repeated application of a sealer of the Easyfit series.		
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Isolate with Quantum Q-IS160 or Solido S-IS130 before.		

Processing



Stir thoroughly!



Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives



Dilution

TNC 9100-M medium drying

Application		
Spray pressure (bar)	1.5 - 2.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	5-10	
Processing viscosity DIN 4mm (sec.)	25	35
Coverage per application (g/m²)	100-120	120
Coverage (m²/l)	6-9	8

Drying time @ 20°C		
Dust dry	at least 15 minutes	
Touch dry	at least 30 minutes	
Ready for transport	at least 2 hours	
Sandable	at least 1 hour	

Special notes

In case of high temperature and high humidity of air, grey spots may appear after the application because the product dried too quickly. This appearance can be remedied by using slowly drying thinner.

Test standards



DIN 68861/1B Chemical exposure of furniture surfaces



Suitability for profiled joints according to the Rosenheim Regulations.



Tox Control - The label for low-emission furniture coatings

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably trough trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2020-07-23 / 17