


EasyfitColor (ICLA 151.21/01) EC-P330

Product data	
Packaging size	20 kg 5 kg
Viscosity at delivery DIN 4 mm (sec.)	78 ± 10
Shelf life - Original container unopened	at least 2 years

Preparation of substrates	
Raw wooden surfaces.	P120, P150, P180
Exotic wood / woods rich in extractives	Isolate with Quantum Q-IS160 or Solido S-IS130 before.

Processing	
	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives	
Dilution	TNC 9101-M (950.02) medium drying

Application			
Spray pressure (bar)	1.5 - 2.0	110-130	
Nozzle size (mm)	1.6-2.0	0.23-0.28	
Thinner to be added (%)	20 - 50	20 - 50	10-20
Processing viscosity DIN 4mm (sec.)	14 - 20	14 - 20	20-30
Coverage per application (g/m ²)	140 - 160	140 - 160	140 - 160
Coverage (m ² /l)	4 -5	4 -5	6-7

Drying time @ 20°C	
Dust dry	at least 15 minutes
Touch dry	at least 50 minutes
Sandable	at least 4 hours

Forced drying	
Rest period at room temperature	10 minutes
Hot air drying at 40°C	15 minutes
Hot air drying at 60°C	15 minutes
Cooling at room temperature	10 minutes

Special notes
In case of high temperature and high humidity of air, grey spots may appear after the application because the product dried too quickly. This appearance can be remedied by using slowly drying thinner.

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EMEA HQ
Akzo Nobel Hilden GmbH ● Düsseldorf Str. 96 - 100 ● 40721 Hilden ● Germany ● www.akzonobel.com/wood

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