

AqualitColor

(Aqua Surf 099)

AC-P382



Product description	
Description	Waterborne filler with white pigments based on acrylate. Very good filling and hiding power with low roughness, e.g. on MDF. The product has a very low solvent content.

Range of application	
Description	Common wood with low content of extractives and wood-based materials (also MDF) for residential environments with normal load. For the coating of MDF in wet-rooms and of wood rich in ingredients, we recommend coating compositions with our two-pack product AqualitColor AC-IP360.

Product data	
Product code	AC-P382
Packaging size	20 l 1,000 l 120 l
Viscosity at delivery DIN 6 mm.	40 ± 5
Shelf life - Original container unopened	at least 1 year

Preparation of substrates		
	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180

Processing	
	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives		
	Dilution	tap water

Application		
Spray pressure (bar)	1.5-3.0	110-130
Nozzle size (mm)	2.0-2.5	0.33-0.38
Thinner to be added (%)	0-10	0-5
Processing viscosity DIN 4mm (sec.)	100-140	120-140
Coverage per application (g/m ²)	100-120	100-120
Coverage (m ² /l)	5 -7	5 -7

Drying time @ 20°C	
Dust dry	at least 30 minutes
Touch dry	at least 1 hour
Sandable	at least 2 hours

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