

Easyfit

(ICLA 250.52.55)

E-T230-55



Product description

Description	One-pack, solvent-thinnable clear NC-based topcoat.
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Range of application

Description	Almost all wooden furniture in the interior.
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Product data

Product code	E-T230-55
Packaging size	20 l
Viscosity at delivery DIN 4 mm (sec.)	60 ± 10
Shelf life - Original container unopened	at least 1 year

Gloss levels

Product number	Gloss level	DIN 67530 Angle of 60°
E-T230-55	gloss	55 ± 2

Preparation of substrates

	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining
	Closed-pore coating	Close the pores by repeated application of a sealer of the Easyfit series.
	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Isolate with Quantum Q-IS160 or Solido S-IS130 before.

Processing

	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives

	Dilution	TNC 9102-F (950.01) fast drying
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Application

Spray pressure (bar)	1.5-3.0	110-130	
Nozzle size (mm)	1.6-2.0	0.23-0.28	
Thinner to be added (%)	20 - 40	20 - 40	20-30
Processing viscosity DIN 4mm (sec.)	13 - 18	13 - 18	18 - 22
Coverage per application (g/m²)	100-150	100-150	100-150
Coverage (m²/l)	5 -7	5 -7	6-10

Drying time @ 20°C

Dust dry	at least 20 minutes
Touch dry	at least 50 minutes
Ready for transport	at least 12 hours

Forced drying

Rest period at room temperature	20 minutes
Hot air drying at 40°C	20 minutes
Hot air drying at 60°C	20 minutes
Cooling at room temperature	20 minutes

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