

# SOLIDO S130H

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

## PRODUCT TYPE

Sealer

## PRODUCT DESCRIPTION

Solventborne PU alkyd 2K sealer especially for horizontal use, with good transparency and only moderate yellowing.

- good transparency
- specialized for horizontal use
- moderate yellowing



## COLOUR

Clear

## PACK SIZES

20 L

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

46% ± 1%

## DENSITY (SPECIFIC WEIGHT)

0,97 +/- 1%

## DELIVER VISCOSITY

40 ± 10 Viscosity at delivery DIN 4 mm (sec.)

## PREPARATION OF SUBSTRATES

	Raw wooden surfaces.	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6202	50%	Up to 2h

## THINNING

TPU9201-M  
TPU9303-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

## APPLICATION

Spray pressure (bar)	1.5 - 2.0	110 - 130	
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28	
Thinner to be added (%)	10 - 20	10 - 20	10-15
Processing viscosity DIN 4mm (sec.)	15 - 17	15-17	18-22
Layer Thickness (g/m²)	100 - 140	100 - 140	100 - 140

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## DRYING TIME @ 20°C

Dust dry	At least 25 minutes
Touch dry	At least 40 minutes
Sandable	At least 4 hours

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