

# SOLIDO T240H

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Solventborne 2K topcoat for horizontal application, with high scratch and chemical resistance making it ideal for table tops. Very fast drying and fast stackability.

- high scratch resistance
- very quick drying
- open and closed pores
- specialised for horizontal use
- Negligible yellowing



## COLOUR

Clear

## GLOSS LEVEL (APPROX. GU @ 60°)

05 / 15 / 25 / 35 / 45

## PACK SIZES

20 L

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

32% -38% depending on gloss level

## DENSITY (SPECIFIC WEIGHT)

0,98 +/- 1%

## DELIVER VISCOSITY

70 ± 10 Viscosity at delivery DIN 4 mm (sec.)

## PREPARATION OF SUBSTRATES

	Open-pore coatings	Sealing with a suitable sealer of the Solido series, and sanding with grain size P280-P320
	Closed-pore coatings	Close the pores by repeated application of a sealer of the Solido series And sanding with pater grit P280-P320
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6205	50%	Up to 3h
HPU6213	50%	Up to 2h

## THINNING

TPU9302-M / TPU9303-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

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Spray pressure (bar)	1.5 - 2.0	110 - 130	
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28	
Thinner to be added (%)	20-40	20-40	20 - 30
Processing viscosity DIN 4mm (sec.)	14 - 16	14 - 16	18-20
Layer Thickness (g/m <sup>2</sup> )	100 - 140	100 - 140	100 - 140

## DRYING TIME @ 20°C

Dust dry	At least 20 minutes
Touch dry	At least 35 minutes
Ready for transport	At least 8 hours

## TEST STANDARDS

	DIN 68861/1B Chemical exposure of furniture surfaces
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