

## EasyfitColor (ICLA 250.52.15/01) EC-T430-15



Product data	
Packaging size	20 kg
Viscosity at delivery DIN 4 mm (sec.)	70 ± 10
Shelf life - Original container unopened	at least 2 years

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
EC-T430-15	semi gloss	35 ± 2

Preparation of substrates		
	Raw wooden surfaces. Graduated sanding of wood	P120, P150, P180
	Closed-pore coating	Close the pores by repeated application of a sealer of the Easyfit series.
	Exotic wood / woods rich in extractives	Isolate with Quantum Q-IS160 or Solido S-IS130 before.

Processing	
	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives		
	Dilution	TNC 9102-F (950.01) fast drying

Application			
Spray pressure (bar)	1.5-3.0	110-130	
Nozzle size (mm)	1.6-2.0	0.23-0.28	
Thinner to be added (%)	15 - 40	15 - 40	15-30
Processing viscosity DIN 4mm (sec.)	13 - 18	13 - 18	18-20
Coverage per application (g/m²)	120-150	120-150	120-150
Coverage (m²/l)	5 - 7	5 - 7	6-8

Drying time @ 20°C	
Dust dry	at least 15 minutes
Touch dry	at least 50 minutes
Ready for transport	at least 12 hours

Forced drying	
Rest period at room temperature	20 minutes
Hot air drying at 40°C	20 minutes
Hot air drying at 60°C	20 minutes
Cooling at room temperature	20 minutes

Special notes
In case of high temperature and high humidity of air, grey spots may appear after the application because the product dried too quickly. This appearance can be remedied by using slowly drying thinner.

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