

UV SB TOPCOAT 20 WHITE SPRAY GRADE 4130-750201

AkzoNobel

Type of Product UV Curing Pigmented Top Coat	Mixing Ratio Coating : Thinner 100 : 40 by weight				
Area of Use Furniture	Application Viscosity 15-18 sec DIN cup 4 @ 23 °C				
Packaging 4130-750201-208 - 20 KG	Applied Amount Approx. 75-100 g/m ² wet film				
Suitable Primer UV Sealer/Primer or UPE Sealer/Primer	Thermal Drying <table border="1"> <tr> <td>Flash-Off</td> <td>Pre-Gel</td> </tr> <tr> <td>Pre-gel 3 min. forced air @ 35 °C.</td> <td>3 Minutes UV lamps 140W 03-05</td> </tr> </table>	Flash-Off	Pre-Gel	Pre-gel 3 min. forced air @ 35 °C.	3 Minutes UV lamps 140W 03-05
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UV Curing Products UV lacquers react when exposed to ultra-violet radiation, including sunlight.	UV Curing Curing: UV 2 Lamp(s) 420 - 360 nm @ 8 m/min				
Binder Polyester acrylate	Gloss 20+/- 5 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.				
Solid Contents Approx. 42 ± 1 % by weight	Color White				
Delivery Viscosity 35-45 sec DIN Cup 4 @ 23 °C.	HSE Information See Safety Data Sheet for further information. Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.				
Density 1,07 +/- 0,03 kg/l					
Thinner TPU9401-F					
Shelf Life 4 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.					
Storage Conditions Between 15 and 25 °C under clean and dry conditions. Keep from freezing. Protect from direct sunlight.					
Methods Airless spraying / Airmix spraying					

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