AkzoNobel

QuantumColor QC-T460-30-BN00

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Product description Description Solventborne, non-yellowing, well covering and well filling pigmented topcoat system on PU acrylate basis. Colour mixing system for the creation of almost any colour according to Sikkens, RAL, NCS, etc. or to your own sample.

Range of application

Almost all wooden furniture in the interior. Ideally suitable in compositions with primers of the QuantumColor products QC-IP350, QC-P340 or QC-P330. Due to the good insulating and filling properties, the product can be applied on raw MDF (even in wet rooms like bathroom or kitchen) as primer and topcoat.

Product data

Product code	QC-T460-30-BN00
Packaging size	4.6 kg 18.4 kg
Viscosity at delivery DIN 4 mm (sec.)	\sim 65 depending on the colour
Shelf life – Original container unopened	at least 2 years

Gloss levels

Product number	Gloss level	DIN 67530 Angle of 60°
QC-T460-30-BN00	semi gloss	30 ± 5

Preparation of substrates Raw wooden P180, P240, P320 surfaces. Exotic In coating compositions with wood / QuantumColor QC-IP350. Final sanding woods rich of the primer with grain size P280 in P320. extractives MDF - not Pretreat with QuantumColor QC- P340 or affected QC-P330. Final sanding of the primer by with grain size P280 - P320. moisture MDF -The recommended coating composition affected is made with QuantumColor QC-IP350. bv Final sanding of the primer with grain size P280 - P320. moisture

Processing

Stir thoroughly!
Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives

Hardening	10% of HPU 6300
Dilution	TPU 9300-F fast drying TPU 9301-S slow drying
Pot life 20°C, 65% rel. humidity	up to 8 hours

Application		
Spray pressure (bar)	1.5-3.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	10-20	0-10
Processing viscosity DIN 4mm (sec.)	20-30	30-60
Coverage per application (g/m ²)	120	120
Coverage (m ² /l)	6-8	6-8

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably trough trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheets for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2025-02-07 / 6

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Drying time @ 20°C	
Dust dry	at least 15 minutes
Touch dry	at least 45 minutes
Sandable	at least 2 hours
Ready for transport	at least 12 hours

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