

Type of Product Top Coat UV Curing Waterborne	Thinner Water
Area of Use Interior Joinery / Furniture	Shelf Life 6 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Packaging 3875-002201-120 - 10 L 3875-002201-200 - 20 L 3875-002201-204 - 20 L 3875-002201-205 - 20 L	Storage Conditions Between 15 and 25 °C under clean and dry conditions. Protect from direct sunlight. During Transportation and Storage the material must not be exposed to temperatures below 5°C.
Notes Adjusted to AkzoNobel Wood Coatings Color System for waterborne industrial products (Aquaflex Colorants). Control of colour can be done without UV curing. Chemical resistance must be checked for each colour.	Remarks Addition of colorant affects the viscosity.
UV Curing Products UV lacquers react when exposed to ultra-violet radiation, including sunlight.	Methods Spraying
Waterborne Products Any part of the application equipment directly exposed to this product should be made of plastic or stainless steel. NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.	Application Conditions Between 18-35 °C for substrate, air and material at approx. 50 % R.H.
Binder Acrylic	Application Viscosity Ready for use, delivery viscosity
Solid Contents 36 +/- 5,0 % by weight	Applied Amount Approx. 100 g/m ² wet film
Delivery Viscosity 60-70 sec DIN Cup 6 @ 23 °C.	Cleaning 8500-070001. Rinse with water after cleaning.
Density 1,04 +/- 0,05 kg/l	Empty Packaging Disposal according to local regulations.
pH value 7,0 - 8,0	Remarks Thorough sanding between coats is necessary to obtain good adhesion.
	Thermal Drying To achieve the best quality the product should be cured at min. 50°C.

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2025-03-07 / 6

UV Curing		
UV LAMP	Total energy (mj/cm ²)	Peak effect (mW/cm ²)
UVV (Ga)	>800	>650
UVA (Hg)	>300	>450

Additional Drying Information
 Please contact our Technical Staff for specific data concerning curing conditions on your line.

Gloss
 20+/- 5 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

HSE Information
 See Safety Data Sheet for further information. Use safety gloves and safety eyewear/face shield during the work.

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