## RUBBOL<sup>®</sup> WP 118 5278-716001-XXX

# SIKKENS WOOD COATINGS



### **Product description**

Waterborne, white impregnating primer (fluid wood preservative, concentrate), for wooden components made of pine and hardwood with a complete wooden protection of non-statically stressed components without ground contact, exterior.

Impregnation and primer in one single application. - good run-off properties - good pore wetting - good hiding power

#### Colour

White

#### **Binder type**

Acrylic alkyd resin combination

#### **Pigments**

Titanium dioxide

#### **Density (specific weight)**

approx. 1.16 kg/l

#### Packaging

5278-716001-200 - 20 | 5278-716001-650 - 120 |

#### Processing

dipping, flow-coating

#### Consumption

50 - 160 ml/m2, depending on application method, type and absorption properties of wood (exact values must be established by tests).

#### Thinning

Adjust with water to 12 - 13 seconds in the DIN cup 4 mm at 20  $^{\circ}\mathrm{C}$  material temperature.

#### **Application temperature**

15 - 25 °C for substrate, air and material at approx. 60 % relative humidity of air

#### **Drying time**

Drying at:	Standard atmosphere: 23°C / 50% rel. humidity	Forced at 40°C
Dust dry	approx. 30 minutes	approx. 30 minutes
Sandable	approx. 4 hours	approx. 60 minutes
Recoatable	approx. 4 - 6 hours	approx. 1 - 2 hours

### Drying

The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded.

#### **Cleaning of equipment**

Clean with water immediately after use and, if required, add some commercially available washing-up liquid or ST 830.

#### Storage

The minimum shelf life in the unopened original container is two years; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention. Started containers must be closed carefully! Store in a cool but frost-free place. Dipping tanks containing material must be covered correctly and stirred or circulated regulary.

#### Disposal

Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 03 02 02.

#### Safety Data Sheet

Further data in the Material Safety Data Sheet according to 91/155/EEC www.sikkens-wood-coatings.com Downloads Safety Data Sheets

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#### Warning

The impregnation serves as a protection of none statically subjected wooden constructions without earth contact, exterior, against blue stain and rot according to DIN 68800, part 3.

Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products.

Biocide products must be handled carefully Not for use with wood which has got direct contact with foodstuiff or animal feedstuff. Only to be used by qualified enterprises.

Not to be used near waterways. Do not allow the product to enter any water course. Wood preservatives contain biocidal substances for the protection of wood against parasites. They are only to be used according to the instructions and in permitted application areas. Misuse may be harmful to health.

Dipping tanks or reservoirs: when using metal reservoirs, we recommend using stainless steel, e.g., V2A, the use of other materials may cause corrosion.

#### **VOC Directive**

EC limit value for this product (cat. A/e): 150 g/l (2007) / 130 g/l (2010). This product contains max. 80 g/l VOC.

## **General instructions**

The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. The selected wood, the design and the applied layer thicknesses must comply with current technical standards. All horizontal surfaces shall be bevelled by 15 ° and all edges shall be rounded with a radius of at least 2 mm. Joints and open end grains must be sealed to prevent the ingress of water into the structure. The substrates must be dry, free from dust and grease. The selection and application of the coating, especially the colour shade, is important, too. Dark coatings in the exterior may lead to an elevated surface temperature (up to 80 °C).

To ensure correct adhesion of the following coating system, the paint system should not be sanded down to the substrate.

For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.

#### Notes

The coating system mentioned here is only an example; other systems are possible. Please refer to the relevant Technical Data Sheets and ask your Sikkens Wood Coatings Sales Representative or the factory for advice about coating systems.

Intermediate sanding may only be done after the subsequent coating.

The product reduces the discolouring caused by extractives. The effectiveness can be increased by using an isolating base and mid coat.

All external materials coming into contact with the coating system (e.g. putty, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user.

Foam formation during the application can be reduced by using defoamer WV 888. For information concerning the dosage, please see the relevant Technical Data Sheet.

#### Coating system

Impregnation	Rubbol WP 118
Mid coat	Cetol WM 6900-03 Rubbol WM 270 Rubbol WP 193 / WP 198
Top coat	Rubbol WF 382 / WF 387 Rubbol WF 375 Rubbol WF 340 Rubbol WF 3300-03-20 , Rubbol WF 3301- 03-20 Rubbol WF 3310-03-xx , Rubbol WF 3311- 03-xx

#### **Active ingredient**

0.8 g/100 g lodopropynyl butyl carbamate 1.13 g/100 g propiconazole 0.38 g/100 g tebuconazole 0.05 g/100 g ciproconazole 0.02 g/100 g coco trimethyl ammonium chloride

BAuA registration number N-69013

The active substances are notified acc. to guideline 98/8/EG and correspond to the specification EN 599 against blue stain and rot fungi.

#### Uptake consumption

The examination follows the uptake value: 120-160 ml/m2 i.e. 140-185 g/m2 for timber in the resistance classes 3-5

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