



Product description	
Description	Highly viscous, thixotropic, waterborne one-pack filler with white pigments. The product can be used for the realization of structured primer coats and numerous effects.

Range of application	
Description	All effects for decorative interior applications. Can be applied on any wood and wood-based materials. Also suitable for filling wood pores.

Product data	
Product code	USF
Packaging size	6 kg
Viscosity at delivery	pasty
VOC Directive EC limit value for this product (cat. A/i): 140 g/l (2010)	This product contains max. 56 g/l VOC.
Shelf life – Original container unopened	at least 1 year

Preparation of substrates		
	Raw wooden surfaces.	P120, P150, P180
	Wood or MDF in wet rooms Boards with priming or plastic foil after previous sanding.	First, coat with an isolating filler, e.g., Variofill VF hardened.

Processing	
	In case of spray gun application, the material can be adjusted to the desired viscosity. We recommend using a cup gun for highly viscous materials and a sufficiently large nozzle (2.5 - 5 mm) without adding water or with a maximum of 10% of water added.
	For creating various 3D effects, the product is applied by means of a spray gun, a brush or a putty knife and subsequent, a brush, a putty knife, a sponge or an effect roller etc. is used to create the desired structure. The maximum film thickness of 1000 µm (1 mm) must not be exceeded in order to avoid crack formation. The product can be tinted with a maximum of 20% of Variocryl® Color VCC, so that many pastel shades can be created. A vast number of effects can be created. For proposals, please see the separate product leaflet, which can be requested from us or downloaded in the Internet under <a href="http://www.zweihorn.com">www.zweihorn.com</a> .

Drying time @ 20°C	
Dust dry	at least 1 hour
Touch dry	at least 3 hours
Can be further treated	at least 12 hours

Drying time	
The drying time strongly depends on the quantity applied, the temperature, the air humidity and the air movement or air exchange.	

Aftertreatment	
After drying overnight, the effect can be further treated with a Zweihorn® paint system, e.g., VCC or WNC, or directly with a varnish system, e.g., VC or CL.	

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