

# SOLIDO T240V

**sikkens**  
WOOD COATINGS  
INTERIOR

## TECHNOLOGY

PU Alkyd

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Solventborne 2K topcoat for vertical application, with high filling power. Ideal for chairs and furniture.

- high filling power
- good antisagging properties
- specialised for vertical use
- moderate yellowing



## COLOUR

Clear

## GLOSS LEVEL (APPROX. GU @ 60°)

10 / 20 / 30 / 40 / 55 / 80

## PACK SIZES

ST240V-1 - 5 L  
ST240V-2 - 20 L

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

46% -51% depending on gloss level

## DENSITY (SPECIFIC WEIGHT)

1.02 ± 1%

## DELIVER VISCOSITY

120 ± 10 Viscosity at delivery DIN 4 mm (sec.)

## PREPARATION OF SUBSTRATES



Raw wooden surfaces.

P280 - P320

## HARDENER

Hardener	Ratio (by weight)
HPU6205	50%
HPU6204	50%

## THINNING

TPU9202-F  
TPU9303-S

## APPLICATION METHOD

Spray application

## APPLICATION

Spray pressure (bar)	1.5 - 3.0
Nozzle size (mm)	1.6 - 2.0
Thinner to be added (%)	30
Processing viscosity DIN 4mm (sec.)	15 - 17
Layer Thickness (g/m²)	100 - 140

## DRYING TIME @ 20°C

Dust dry	At least 30 minutes
Touch dry	At least 50 minutes
Sandable	At least 12 hours

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## TEST STANDARDS



DIN 68861/1B Chemical exposure of furniture surfaces

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