

TECHNOLOGY

Waterborne

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

High covering 1K or 2K waterborne white primer that is easy to sand. Even better performance when used as a 2K.

- good filling power
- good hiding power
- easy to sand
- can be used as a 1 or 2 pack (2 pack will improve performance)
- lightfast

**COLOUR**

White

PACK SIZES5 KG
20 KG**SHELF LIFE**

12 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

57.1% ± 1%

DENSITY (SPECIFIC WEIGHT)

1,35 +/- 1%

DELIVER VISCOSITY

40 ± 5 DIN CUP 6

PREPARATION OF SUBSTRATES

	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out	P120, P150, P180
	Plastic foil boards (e.g., HPL or melamine resin) must be thoroughly sanded. Priming foil boards must be clean and free from grease and silicone.	P320 / P400

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

HARDENER

Hardener	Ratio (by weight)	Ratio (by volume) @ 23°C	Pot Life
HWA 6001	10%	12%	Up to 1 hour

THINNING

tap water

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

APPLICATION

Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	5-15	5-15
Processing viscosity DIN 4mm (sec.)	100-140	120-140
Layer Thickness (g/m²)	120 - 160	120 - 160

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its

General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2024-04-15 / 14

AQUALIT COLOR P330

sikkens
WOOD COATINGS
INTERIOR

DRYING TIME @ 20°C

Dust dry	At least 30 minutes
Touch dry	At least 1 hour
Sandable	At least 4 hours
Stackable	At least 15 hours

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its

General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2024-04-15 / 14