

Product description		Application	
Description	Two-pack, solvent-thinnable, lightfast, clear PU topcoat	Spray pressure (bar)	1.5 - 2.0 110-130
		Nozzle size (mm)	1.6-2.0 0.23-0.28
		Thinner to be added (%)	0-20 0-20
		Processing viscosity DIN 4mm (sec.)	25 25
		Coverage per application (g/m ²)	100-120 100-120
		Coverage (m ² /l)	8-10 8-10
Range of application		Drying time @ 20°C	
Description	Almost all wooden furniture in the interior. Open- or closed-pore coatings. Top coat on Wigranit® Novacolor WNC/colour paint.	Dust dry	at least 20 minutes
		Touch dry	at least 1 hour
		Ready for transport	at least 12 hours
		Sandable	at least 2 hours
Product data		Aftertreatment	
Product code	PL-9 PL-0 PL-8	After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time.	
Packaging size	25l	Test standards	
Viscosity at delivery DIN 4 mm (sec.)	25 ± 2	DIN 68861/1C Chemical exposure of furniture surfaces	
Shelf life - Original container unopened	at least 2 years	EN 71-3 Migration of soluble heavy metals	
Gloss levels		DIN 53160 Part 1 and 2 Resistance to saliva and sweat	
Product number	Gloss level	DIN 67530 Angle of 60°	
PL-0	matt	10 ± 2	
PL-8	semi gloss	30 ± 2	
PL-9	semi matt	15 ± 2	
Preparation of substrates		Materials and articles in contact with foodstuffs / plastics based on UNI EN 1186-5: 2003	
	Raw wooden surfaces. Graduated sanding of wood Carefully remove the sanding dust Coarse-pore wood must be brushed out.	General appraisal certificate with regard to low flammability according to DIN 4102/B1 on hardily inflammable B1-tested wooden particle boards, even veneered.	
		P120, P150, P180	
Processing			
	Stir thoroughly!		
Hardener - Thinner - Additives			
	Hardening	10 % PUR 4084	
	Dilution	S 9029 slow drying S 8003 normal drying	
	Pot life 20°C, 65% rel. humidity	up to 36 hours	

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