Unolit 1K-PUR Klarlack UL-8 UL-9



Product description		
	One-pack, self-curing, solvent-thinnable PUR varnish. Extreme mechanical and chemical resistance.	

Range of a	pplication
Description	Almost all wooden furniture in the interior

Product data	
Product code	UL-8 UL-9
Packaging size	1 5 2.5
Viscosity at delivery DIN 4 mm (sec.)	30 ± 2
After opening	approx. 2 months
Shelf life - Original container unopened	1 year

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
UL-8	semi gloss	35 ± 2
UL-9	semi matt	15 ± 2

Preparation of substrates



Raw wooden surfaces. Graduated sanding of wood Carefully remove the sanding dust Coarse-pore wood must be brushed out. P150, P180

Processing



Stir thoroughly!

Harde	Hardener - Thinner - Additives		
	Hardening	unnecessary since one-pack self-curing	
	Dilution	S 9004 normal drying S 9029 slow drying	
8 h	Pot life	open for about 8 hours approx. 2 months after first opening	

Application			
Spray pressure (bar)	1.5 - 2.0	110-130	
Nozzle size (mm)	1.6-2.0	0.23- 0.28	
Thinner to be added (%)	10-20		10-20
Processing viscosity DIN 4mm (sec.)	20	30	20
Coverage per application (g/m²)	100- 120	120	100- 120
Coverage (m²/l)	8-10	8	8-10

Drying time @ 20°C	
Dust dry	at least 30 minutes
Touch dry	at least 2 hours
Ready for transport	at least 12 hours
Sandable	at least 6 hours

Aftertreatment

After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time.

Test standards



DIN 68861/1B Chemical exposure of furniture surfaces



EN 71-3 Migration of soluble heavy metals



DIN 53160 Part 1 and 2 Resistance to saliva and sweat

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