Crystallit® Two-Pack PUR Filling and Insulating Primer CL-FI













Product descripti	on
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Description Two-pack, solvent-thinnable, lightfast PUR Filling and Insulating Primer

Range of application

Description Almost all wooden furniture in the interior. Optimized for closed-pore coatings.

Product data		
Product code	CL-FI	
Packaging size	5l 25l	
Viscosity at delivery DIN 4 mm (sec.)	32 sec. ± 2	
Shelf life - Original container unopened	at least 2 years	

Preparation of substrates

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	Raw wooden surfaces.	P120, P150, P180	
	Stained wooden surfaces	Sand prior to staining	
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Structures with Crystallit® Filling and Insulating Primer in a mixing ratio of 5:1	

Processing

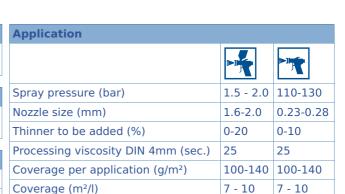


Stir thoroughly!



Mix and apply the product as described under "Hardener Thinner Additives".

Harde	rdener - Thinner - Additives		
PUR 5085 10 1 1 PUR 5085 5 1	Hardening	10 % PUR 5085 → Standard Filling Primer 20 % PUR 5085 → Premium Isolating Sealer	
	Dilution	S 9004 normal drying S 9029 slow drying	
31	Pot life	up to 3 hours with 10 % of PUR 5085 up to 5 hours with 20 % of PUR 5085	



Drying time @ 20°C			
Dust dry	at least 20 minutes		
Touch dry	at least 1 hour		
Sandable	at least 2 with 10 % of PUR 5085 at least 4 with 20 % of PUR 5085		

Aftertreatment

After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time. As topcoat, we recommend using a product from the same range of products with any desired gloss level. For example, Crystallit® CL 7, 8, 9, 0, TM or H

Test standards



General appraisal certificate with regard to low flammability according to DIN 4102/B1 on hardly inflammable B1-tested wooden particle boards, even veneered.

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