

TECHNOLOGY

Waterborne

PRODUCT TYPE

Sealer

PRODUCT DESCRIPTION

Transparent waterborne 2K sealer to stabilise the substrate in harsh environments. Insulates wood rich in resin and ingredients (such as exotic wood) and MDF.

- very good transparency
- high filling power
- excellent insulating properties against wood components and that will allow it to be used in wet rooms
- excellent sanding properties
- lightfast

**COLOUR**

Clear

PACK SIZES

5 L

SHELF LIFE

12 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

29% ± 1%


DENSITY (SPECIFIC WEIGHT)

1,03 +/- 1%

DELIVER VISCOSITY

40 ± 2 Viscosity at delivery DIN 4 mm (sec.)

PREPARATION OF SUBSTRATES

	Raw wooden surfaces. Exotic wood / woods rich in extractives Wood or MDF in wet rooms	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining

HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HWA 6000	20%	Up to 4h



THINNING

TWA 9000-F or tap water

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

APPLICATION

		
Spray pressure (bar)	1.5 - 2.0	60 - 90
Nozzle size (mm)	1.8-2.0	0,25-0.33
Thinner to be added (%)	20	10 - 20
Processing viscosity DIN 4mm (sec.)	40	40-50
Layer Thickness (g/m²)	100 - 140	100 - 140

DRYING TIME @ 20°C

Dust dry	At least 30 minutes
Touch dry	At least 1 hour
Sandable	At least 4 hours

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